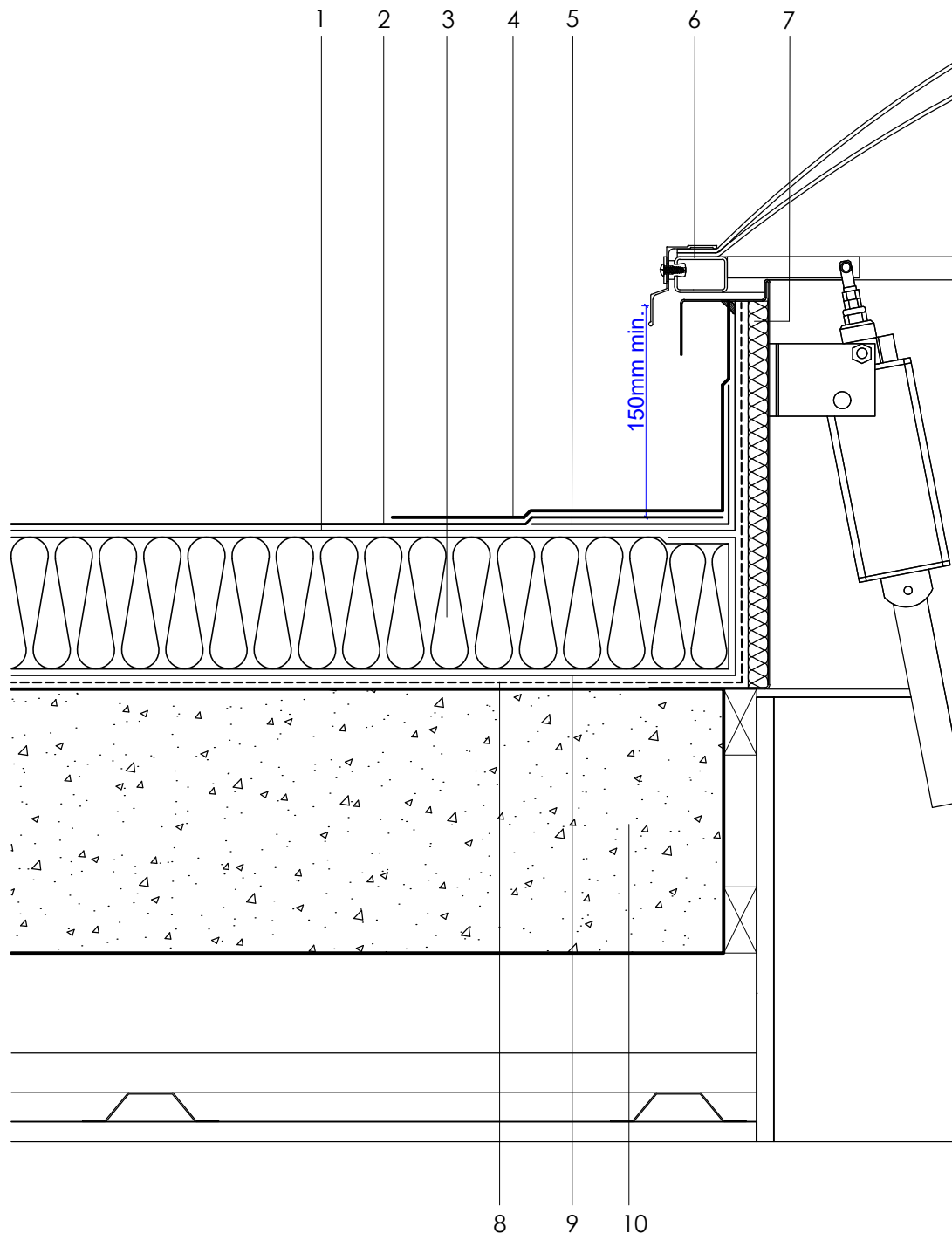
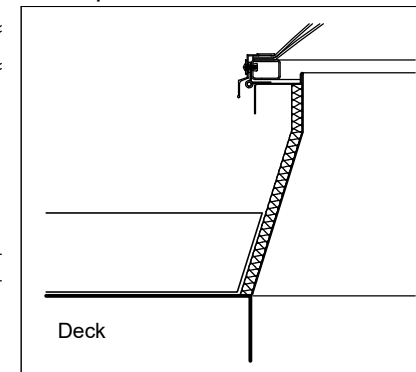


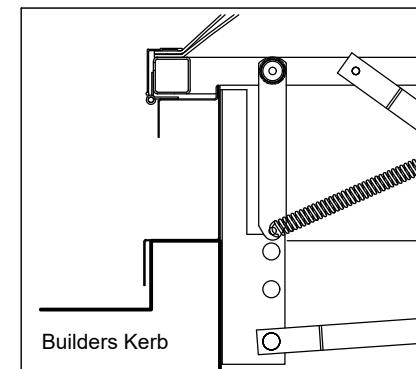
1	HYRANGER® SPOT under-layer
2	FORCE 4000 S® Capping Sheet
3	HYTHERM® ADH tapered/flat board Insulation (thickness to achieve design U-value and/or design fall)
4	FORCE 4000 S® Detail Membrane
5	35PY Angle Strip
6	AXTER® rooflight
7	AXTER® rooflight kerb
8	Vernis Antac ST primer
9	VAP ALU® ADH air & vapour control layer (AVCL)
10	Concrete roof slab by specialist contractor



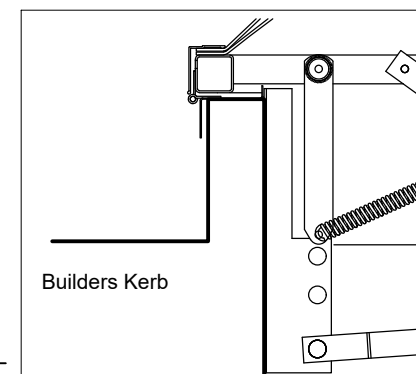
kerb options



Tapered Kerb



Adapter Plate



Z Frame

PROJECT : N/A

CLIENT : N/A

DRAWING : FORCE 4000 S® TYPICAL UPSTAND DETAIL
TO AXTER ROOFLIGHT DETAIL

DWG.No
WR.C.F4000.40

SCALE
1:5 @ A4

DATE
2019

REV (if applicable)

N/A

STANDARD DETAIL

F4000S

Force 4000 S