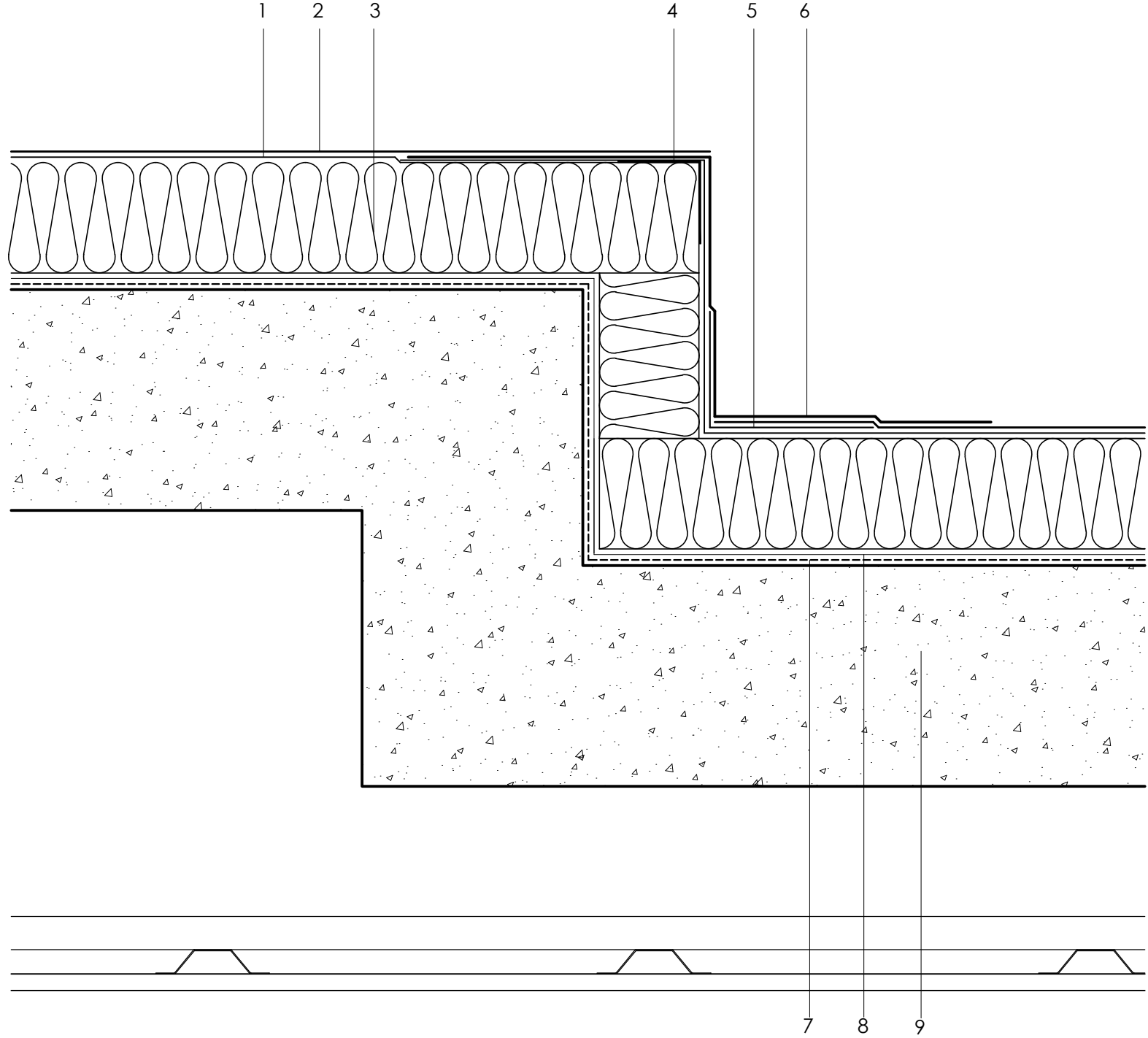


Axter provide detail drawings as part of our technical design service. Such drawings should only be used as a guide during the design process and should not be utilised during construction. Axter accepts no liability for misuse of this service.

1	HYRANGER® SPOT under-layer
2	FORCE 4000 S® Capping Sheet
3	HYTHERM® ADH tapered/flat board Insulation (thickness to achieve design U-value and/or design fall)
4	Metal Hard edge
5	35PY Angle Strip
6	FORCE 4000 S® Detail Membrane
7	Vernis Antac ST Primer
8	VAP ALU® ADH air & vapour control layer (AVCL)
9	Concrete roof slab by specialist contractor



PROJECT : N/A
CLIENT : N/A
DRAWING : FORCE 4000 S® TYPICAL CHANGE IN ROOF LEVEL, BOX GUTTER EDGE DETAIL

DWG.No
WR.C.F4000.110

SCALE
1:5 @ A4

DATE
2019

REV (if applicable)
N/A

STANDARD DETAIL

F4000S
Force 4000 S