

Product Data Sheet

STARCOAT PMMA R PRIMER

Starcoat PMMA R Primer is part of the Starcoat PMMA liquid waterproofing system. It is a fast-reactive primer for interface details and upstands with changing substrate materials in preparation for the application of Starcoat PMMA waterproofing or surfacing products.

Material

2-component, fast-reactive / fast-curing PMMA-based (polymethyl-methacrylate) resin primer.

Properties and advantages

- Fast-curing.
- Easy to apply.
- Can also be applied at sub-zero temperatures.
- Solvent-free.
- Hydrolysis-and alkali-resistant.
- Reliable and rapid coating of interface details with changing substrate materials (asphalt, mineral or other substrates).

Areas of application

Starcoat PMMA R Primer is used for the pre-treatment (primer and barrier) of absorbent substrates (concrete, screed, wood, etc) as well as asphalt substrates, bitumen coatings and polymer bitumen sheeting in preparation for the subsequent application of Starcoat PMMA waterproofing/surfacing products. Note Starcoat PMMA A Primer must be used as a primer coat on liquid applied mastic asphalt and rolled asphalt.

Packaging

Summer		Winter	
10.00kg	Starcoat PMMA R Primer	10.00kg	Starcoat PMMA R Primer
0.30kg	Starcoat PMMA Catalyst (3 x 0.1kg)*	0.60kg	Starcoat PMMA Catalyst (6 x 0.1kg)*
10.30kg		10.60kg	

Colours

Starcoat PMMA R Primer is unpigmented.

Storage

Products should be stored sealed in their original airtight container and in a cool, dry, frost-free place. Unopened products have a shelf life of at least 6 months. Direct sunlight on the containers should be avoided, including on site. After removing some of the contents, reseal the containers so they are airtight.

Application conditions

TEMPERATURES	The product can be applied within the following temperature ranges:		
Product	Temperature range in °C		
	Air	Substrate*	Material
Starcoat PMMA R Primer	+3 to +35	+3 to +50*	+3 to +30

*The substrate temperature must be at least 3°C above the dew point during application and curing..

Moisture

The relative humidity must be ≤90%.

The surface to be coated must be dry and ice-free. It must be protected from moisture until the coating has hardened.

Reaction times and required amounts of catalyst

Product	Starcoat PMMA R Primer (at 20°C, 3% Starcoat PMMA Catalyst)
Pot life	approx. 10 minutes
Rain-proof after	approx. 30 minutes
Can be walked on / overcoated after	approx. 30 minutes
Curing time	approx. 3 hours

Higher temperatures or greater proportions of Starcoat PMMA Catalyst will reduce reaction times, while lower temperatures and smaller proportions of Starcoat PMMA Catalyst will increase reaction times.

The following table indicates the recommended amount of Starcoat PMMA Catalyst required to adjust the curing reaction to the temperature.

Product	Substrate temperature in °C; Required amounts of Starcoat PMMA Catalyst in % (guide)												
	-10	-5	+3	5	10	15	20	25	30	35	40	45	50
Starcoat PMMA R Primer	-	-	6%	6%	4%	3%	3%	2%	2%	1%	1%	1%	1%

Consumption rates

Substrate	Consumption
Smooth	0.40kg/m ²
Fine-sandy	0.50kg/m ²
Rough	0.80kg/m ²

Technical Data

Density	1.06g/m ³
---------	----------------------

Product application

Application equipment/tools

For mixing product:

Twin paddle stirrer.

For applying the product:

Sheepskin roller.

Brush (only for areas not accessible with roller).

Substrate preparation

The Starcoat PMMA R Primer must only be applied to a prepared substrate. Refer to the appropriate application guide for information about correct surface preparation.

Mixing

Stir the contents of the tub thoroughly.

Add the Starcoat PMMA Catalyst while stirring the resin at a slow speed setting and mix for 2 minutes. Ensure that the product on the base and sides of the container is mixed in.

At product temperatures <10°C the product should be stirred for 5 minutes as the Starcoat PMMA Catalyst will take longer to dissolve.

Application

Use the sheepskin roller to apply an even film-forming coat of primer. Avoid creating puddles of primer.

Once the coating has cured apply a second coat to cover any defects (i.e. bubbles, areas not fully coated).

Preparation for subsequent layers

For the subsequent application of Starcoat PMMA Mortar:
Once the primer has hardened, apply a second layer and top with a little quartz sand (0.1 – 0.2kg/m² at 0.2 – 0.6mm) while the primer is still wet. The sand topping creates the necessary key for application of the mortar. Never apply the topping to the first coat of primer.

Cleaning

If work is interrupted or when it is completed, clean the tools thoroughly with Starcoat PMMA Cleaner within the pot life of the product (approx. 10 minutes). This can be done with a brush. Do not use the tools again until the Starcoat PMMA Cleaner has fully evaporated. Simply immersing the tools in the Starcoat PMMA Cleaner will not prevent the material from hardening.

Safety and risks

Please refer to the Safety Data Sheets (SDS) for the products used.

General information

The above product and application information is based on extensive development work and experience and is provided to the best of our knowledge. However, the wide variety of requirements and conditions on site mean that it is necessary for the product to be tested to ensure that it is suitable for the intended purpose. Only the most recent version of the document is valid. We reserve the right to make changes to reflect advances in technology or improvements to our products. Axter Ltd makes no warranties, express or implied, as to the properties and performance under any variations from such conditions in actual construction.

Axter Ltd reserves the right to modify and update this data at any time without prior notice. Only the latest version of this document is valid, available for download at www.axter.co.uk/downloads. Once downloaded, documents are uncontrolled. Users should always confirm they are referring to the latest version prior to use. Further assistance is available from Axter Ltd's Technical Support Team, email: technical@axterltd.co.uk, telephone: 01473 935008.

The intended use of this product should be verified with Axter Ltd prior to adoption to ensure its suitability and compliance with specifications, project requirements, industry regulations, legislation, good practice, installation techniques and all other relevant guidance. Axter Ltd accepts no liability for non-compliant use of this product.