







Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name FM-D CONTACT ADHESIVE

Product number EC2003/4

UFI R1U9-600G-D00E-PMP7

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Adhesive.

Uses advised againstNo specific uses advised against are identified.

1.3 Supplier: Axter Ltd, Harbour Landing, Fox's Marina, The Strand, Wherstead, Ipswich IP2 8NJ

Tel: +44 (0) 1473 724056 Email: info@axterltd.co.uk Website: www.axter.co.uk

1.4 Emergency telephone: Axter Ltd - +44 (0) 1473 724056

(this line is open from 8.00 am to 5.30 pm, Monday to Friday). In the event of a medical enquiry involving this product, members of

the public should contact:

NHS 111 a doctor or

a local hospital accident and emergency department.

The NPIS (National Poisons Information Service) helpline is available

for enquiries from medical professionals only.

Tel: 0344 892 0111

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Flam. Liq. 2 - H225

Health hazards Eye Irrit. 2 - H319 Skin Sens. 1 - H317 STOT SE 3 - H336

Environmental hazards Not Classified

Human health Vapours/aerosol spray may irritate the respiratory system.

Physicochemical The product is highly flammable. Vapours may form explosive

mixtures with air.

2.2. Label elements

Pictogram





Signal word Danger

Hazard statements H225 Highly flammable liquid and vapour.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

Precautionary statements P210 Keep away from heat, hot surfaces, sparks, open flames and

other ignition sources. No smoking.

P260 Do not breathe vapours.

P280 Wear protective gloves/ protective clothing/ eye protection/

face protection.

P281 Use personal protective equipment as required.

P284 [In case of inadequate ventilation] wear respiratory protection. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

P313 Get medical advice/ attention.

P501 Dispose of contents/ container in accordance with

national regulations.

Contains BUTANONE, ACETONE, Formaldehyde, oligomeric reaction

products with phenol.

2.3. Other hazards

Section 3: Composition/information on ingredients

3.2. Mixtures

BUTANONE			30-60%
CAS number: 78-93-3	EC number: 201-159-0	REACH registration number: 01-2119457290-43	
Classification Flam. Liq. 2 - H225 Acute Tox. 4 - H302 Acute Tox. 4 - H312 Acute Tox. 4 - H332 Eye Irrit. 2 - H319 STOT SE 3 - H336			

ACETONE				
CAS number: 67-64-1	EC number: 200-662-2	REACH registration number: 01-2119471330-49		
Classification Flam. Liq. 2 - H225				

Formaldehyde, oligomeric reaction products with phenol.				
CAS number: 9003-35-4	EC number: 500-005-2	REACH registration number: 01-2120735197-51-0000		

Classification Eye Irrit. 2 - H319 Skin Sens. 1 - H317 Aquatic Chronic 3 - H412

Eye Irrit. 2 - H319 STOT SE 3 - H336

The full text for all hazard statements is displayed in Section 16.

Section 4: First aid measures

4.1. Description of first aid measures

General information Get medical attention if any discomfort continues.

Inhalation Remove affected person from source of contamination.

Move affected person to fresh air and keep warm and at rest

in a position comfortable for breathing.

Ingestion Rinse mouth thoroughly with water. Get medical attention.

Skin contact Remove contaminated clothing immediately and wash skin with

soap and water.

Eye contactRinse immediately with plenty of water. Remove any contact lenses

and open eyelids wide apart. Continue to rinse for at least 15 minutes.

Get medical attention immediately.

4.2. Most important symptoms and effects, both acute and delayed

General information The severity of the symptoms described will vary dependent on the

concentration and the length of exposure.

Inhalation Vapours may cause headache, fatigue, dizziness and nausea.

Ingestion May cause discomfort if swallowed. May cause stomach pain

or vomiting.



Skin contact Prolonged skin contact may cause redness and irritation.

Eye contact May cause temporary eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctorNo specific recommendations. If in doubt, get medical

attention promptly.

Section 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing mediaUse fire-extinguishing media suitable for the surrounding fire.

Extinguish with alcohol-resistant foam, carbon dioxide

or dry powder.

Unsuitable extinguishing mediaDo not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards The product is flammable. Heating may generate flammable vapours.

Protection against nuisance dust must be used when the airborne concentration exceeds 10 mg/m3. The product is highly flammable.

Hazardous combustion products Does not decompose when used and stored as recommended.

5.3. Advice for firefighters

Protective actions during firefighting Control run-off water by containing and keeping it out of sewers and

watercourses. Avoid breathing fire gases or vapours. Keep up-wind

to avoid fumes.

Special protective equipment

for firefighters Wear chemical protective suit.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautionsWear protective clothing as described in Section 8 of this safety

data sheet.

6.2. Environmental precautions

Environmental precautions Spillages or uncontrolled discharges into watercourses must

be reported immediately to the Environmental Agency or other appropriate regulatory body. Do not discharge into drains or

watercourses or onto the ground.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Eliminate all sources of ignition. No smoking, sparks, flames or

other sources of ignition near spillage. Provide adequate ventilation. Absorb in vermiculite, dry sand or earth and place into containers.

6.4. Reference to other sections

Reference to other sectionsWear protective clothing as described in Section 8 of this safety

data sheet. For waste disposal, see section 13.

Section 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Keep away from heat, sparks and open flame. Static electricity and

formation of sparks must be prevented. Good personal hygiene procedures should be implemented. Wash hands and any other contaminated areas of the body with soap and water before leaving

the work site.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Keep away from heat, sparks and open flame. Keep container

tightly closed. Keep only in the original container.

Storage class Flammable liquid storage.

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

Section 8: Exposure Controls/personal protection

8.1. Control parameters

Occupational exposure limits

BUTANONE

Long-term exposure limit (8-hour TWA): WEL 200 ppm(Sk) 600 mg/m3(Sk) Short-term exposure limit (15-minute): WEL 300 ppm(Sk) 899 mg/m3(Sk)

ACETONE

Long-term exposure limit (8-hour TWA): WEL 500 ppm 1210 mg/m 3 Short-term exposure limit (15-minute): WEL 1500 ppm 3620 mg/m 3

WEL = Workplace Exposure Limit

Ingredient comments WEL = Workplace Exposure Limits

BUTANONE (CAS: 78-93-3)

Ingredient comments WEL = Workplace Exposure Limits

Biological limit values Short Term Value: 300ppm Long Term Value: 200ppm

DNELConsumer - Oral; Long term systemic effects: 31 mg/kg bw/day

Consumer - Dermal; Long term systemic effects: 412 mg/kg bw/day Workers - Dermal; Long term systemic effects: 1161 mg/kg bw/day Consumer - Inhalation; Long term systemic effects: 106 mg/m³ Workers - Inhalation; Long term systemic effects: 600 mg/m³

PNEC Fresh water; 55.8 mg/l

Sediment (Freshwater); 284.7 mg/kg Intermittent release; 55.8 mg/l Sediment (Marinewater); 284.7 Marine water; 55.8 mg/l

STP; 709 mg/l Soil; 22.5 mg/kg

ACETONE (CAS: 67-64-1)

Ingredient comments WEL = Workplace Exposure Limits

8.2. Exposure controls

Protective equipment











Appropriate engineering controls

Provide adequate ventilation. Avoid inhalation of vapours. Observe any occupational exposure limits for the product or ingredients. Provide adequate general and local exhaust ventilation. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection

Hand protection

The following protection should be worn: Chemical splash goggles. Chemical-resistant, impervious gloves complying with an approved

standard should be worn if a risk assessment indicates skin contact is possible. It is recommended that gloves are made of the following material: Nitrile rubber. It should be noted that liquid may penetrate

the gloves. Frequent changes are recommended.

Other skin and body protection

Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapour contact. Wear apron or protective clothing in case of contact.

Hygiene measures

Use engineering controls to reduce air contamination to permissible exposure level. Provide eyewash station. Wash contaminated clothing before reuse. Wash hands after handling. Eating, smoking and water fountains prohibited in immediate work area.

Respiratory protection

In confined or poorly-ventilated spaces, a supplied-air respirator must be worn. Wear a respirator fitted with the following cartridge: ABEK2-P3.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Section 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance Liquid.

Colour Amber.

Odour Characteristic.

Odour threshold Not available.

pH Not available.

Melting point Not available.

Initial boiling point and range Not determined.

Flash point -17°C Not specified.

Evaporation rate Not determined.



Evaporation factor Not available. Flammability (solid, gas) Not available.

Upper/lower flammability or

explosive limits Lower flammable/explosive limit: 1.8 Upper flammable/

explosive limit: 13

Other flammability

Vapour pressure

Vapour density

Not available.

Not available.

Not available.

Not available.

Not available.

Relative density

O.83 @ 20°C

Bulk density

Not available.

Solubility(ies) Insoluble in water.

Partition coefficient Not available.

Auto-ignition temperature 515°C

Decomposition Temperature Not available.

Viscosity Kinematic viscosity > 20.5 mm²/s.

Explosive properties Not available.

Explosive under the influence

of a flame Not considered to be explosive.

Oxidising properties Not available.

Comments Information given is applicable to the product as supplied.

9.2. Other information

Other information No information required.

Refractive index Not available.

Particle size Not available.

Molecular weight Not available.

Volatility Not available.

Saturation concentration Not available.

Critical temperature Not available.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity There are no known reactivity hazards associated with this product.

10.2. Chemical stability

Stability No particular stability concerns. Stable at normal ambient

temperatures and when used as recommended.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions Not applicable. Not relevant.

10.4. Conditions to avoid

Conditions to avoid Avoid heat, flames and other sources of ignition.

10.5. Incompatible materials

Materials to avoid Strong oxidising agents. Strong acids. Strong alkalis.

10.6. Hazardous decomposition products

Hazardous decomposition products Does not decompose when used and stored as recommended.

Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapours. Oxides of carbon.

Oxides of nitrogen.

Section 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 4,347.83

Acute toxicity - dermal

ATE dermal (mg/kg) 4,347.83

Acute toxicity - inhalation

ATE inhalation (vapours mg/l) 43.48

Toxicological information on ingredients.

BUTANONE

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg)2,000.0SpeciesRatATE oral (mg/kg)2,000.0

Acute toxicity - dermal

Acute toxicity dermal (LD50 mg/kg) 2,000.0 Species Rabbit ATE dermal (mg/kg) 2,000.0

Acute toxicity - inhalation Acute toxicity inhalation

(LC₅₀ vapours mg/l) 20.0 Species Rat ATE inhalation (vapours mg/l) 20.0

ACETONE

Other health effects There is no evidence that the product can cause cancer.

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg)5,800.0SpeciesRatATE oral (mg/kg)5,800.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg)7,426.0SpeciesRatATE dermal (mg/kg)7,426.0

Acute toxicity - inhalation Acute toxicity inhalation

(LC₅₀ vapours mg/l) 50,100.0 Species Rat ATE inhalation (vapours mg/l) 50,100.0



Skin corrosion/irritation

Extreme pH Slightly irritating.

Serious eye damage/irritation

Serious eye damage/irritation Moderately irritating.

Respiratory sensitisation

Respiratory sensitisation Not sensitising.

Section 12: Ecological Information

12.1. Toxicity

Ecological information on ingredients.

BUTANONE

Acute toxicity - fishLC50, EC50, IC50, : 100 mg/l, FishAcute toxicity - aquatic plantsLC50, EC50, IC50, : 100 mg/l, Algae

ACETONE

Toxicity Not considered toxic to fish.

Acute toxicity - fish LC50, 96 hours: 5540 mg/l, Freshwater fish,

96 hours: 11000 mg/l, Marinewater fish LC50, 96 hours: 11000 mg/l, Fish

Acute toxicity - aquatic invertebrates EC50, 48 hours: 8800 mg/l, Daphnia magna

EC₅₀, 48 hours: 8800 mg/l, Daphnia magna

Acute toxicity - aquatic plants IC50, 72 hours: 430 mg/l, Algae

Acute toxicity - microorganisms, 30 minutes: 1000 mg/l, Activated sludge

12.2. Persistence and degradability

Ecological information on ingredients.

ACETONE

Persistence and degradability The product is expected to be biodegradable.

12.3. Bioaccumulative potential

Partition coefficient Not available.

Ecological information on ingredients.

ACETONE

Bioaccumulative potential The product does not contain any substances expected

to be bioaccumulating.

BCF: 3,

Partition coefficient Pow: < -0.24

12.4. Mobility in soil

Mobility The product contains volatile organic compounds (VOCs)

which will evaporate easily from all surfaces.

Ecological information on ingredients.

BUTANONE

Mobility The product contains volatile organic compounds (VOCs)

which will evaporate easily from all surfaces.

ACETONE

Mobility The product is miscible with water and may spread

in water systems.

Adsorption/desorption coefficient Water - log Koc: 1.5 @ 20°C

Henry's law constant 2929-3070 Pa m³/mol @ 25°C

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This product does not contain any substances classified

as PBT or vPvB.

Ecological information on ingredients.

BUTANONE

Results of PBT and vPvB assessment This product does not contain any substances classified

as PBT or vPvB.

ACETONE

Results of PBT and vPvB assessment This product does not contain any substances classified

as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects None known.

Ecological information on ingredients.

BUTANONE

Other adverse effects None known.

ACETONE

Other adverse effects Not applicable.

Section 13: Disposal considerations

13.1. Waste treatment methods

General information Waste should be treated as controlled waste. Dispose of waste

to licensed waste disposal site in accordance with the requirements

of the local Waste Disposal Authority.

Disposal methodsDispose of waste to licensed waste disposal site in accordance with

the requirements of the local Waste Disposal Authority.

Section 14: Transport information

14.1. UN number

UN No. (ADR/RID) 1133 UN No. (IMDG) 1133 UN No. (ICAO) 1133

14.2. UN proper shipping name

Proper shipping name (ADR/RID) ADHESIVES
Proper shipping name (IMDG) ADHESIVES
Proper shipping name (ICAO) ADHESIVES
Proper shipping name (ADN) ADHESIVES

14.3. Transport hazard class(es)

ADR/RID class 3
ADR/RID label 3
IMDG class 3
ICAO class/division 3

Transport labels



14.4. Packing group

ADR/RID packing group ||
IMDG packing group ||
ICAO packing group ||

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

14.6. Special precautions for user

EmS F-E, S-D

Hazard Identification Number

(ADR/RID) 33
Tunnel restriction code (D/E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations Health and Safety at Work etc. Act 1974 (as amended).

The Control of Substances Hazardous to Health Regulations 2002

(SI 2002 No. 2677) (as amended).

The Chemicals (Hazard Information and Packaging for Supply)

Regulations 2009 (SI 2009 No. 716).

Control of Substances Hazardous to Health Regulations 2002

(as amended).

EU legislation Commission Directive 91/322/EEC of 29 May 1991 on establishing

indicative limit values by implementing Council Directive 80/1107/ EEC on the protection of workers from the risks related to exposure

to chemical, physical and biological agents at work.

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

(as amended).

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

Section 16: Other information

Revision date 23/06/2020

Revision 21

Supersedes date 29/04/2019

Hazard statements in full H225 Highly flammable liquid and vapour.

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H336 May cause drowsiness or dizziness.

H412 Harmful to aquatic life with long lasting effects.

Store Between 5°c - 25°c

Contains SVHC NO

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