

Technical Data Sheet

FORCE ADH FLAME FREE

1. Description	Force ADH Flame Free is a stabilised polyester reinforced SBS elastomeric modified bitumen waterproofing membrane. The membrane has a self protected charcoal mineral surface, silicone film on the laps and a fleece under surface. Selvege width is 8cm.
2. Use	Capsheet in Force ADH Flame Free warm roof, adhered (cold bond) multi-layer bitumen membrane roof waterproofing system.
3. Application Method	<p>Fully adhered, with fully sealed joints, by cold adhesive bonding and flame free selfadhesive hot air welding techniques, to form a continuous watertight layer.</p> <p>Using Axter approved roller or spray applied membrane adhesive install the Force ADH Flame Free membrane, ensuring full adhesion to the membrane / prepared surface below.</p> <p>A heavy metal roller should be used to remove any air bubbles and ensure full bonding is achieved.</p> <p>Lap joints are secured using flame free self adhesive hot air tooling and a 2mm bead of bitumen should be visible along the selvedge.</p> <p>At head laps mineral granules should be heated and removed using flame free hot air tooling techniques ensuring a black to black bond is achieved and a 2mm bead of bitumen is visible along the head lap.</p>
4. Storage	Rolls to be stored upright and away from heat.
5. Composition	(Indicative). See below.

Reinforcement (g/m²) :	Woven non-woven polyester reinforced with glass-fibre	180
Binder (g/m²) :	SBS elastomer	
Surface finish (g/m²) :	Mineral chippings, with silicone film on selvedge	
Under surface finish (g/m²) :	Fleece	

Characteristics		Standards (BS)	Units	Value	Tolerance	
					Min	Max
Dimensions	Length	EN 1848-1	m	8	MLV	
	Width		m	1	MLV	
	Straightness		mm	20mm x 10m	Pass	
Visible defects		EN 1850-1	-	Without defects		
Adhesion of granules		EN 12039	%	30 max.	MDV	
Resistance to tearing (nail shank)	Longitudinal	EN 12310-1	N	190	-30%	
	Cross direction			190		
Tensile properties: maximum tensile force	Longitudinal	EN 12311-1	N/50mm	900	±20%	
	Cross direction			650		
Tensile properties: elongation	Longitudinal	EN 12311-1	%	40	-15 absolute	
	Cross direction			45		
Shear resistance of joint	Maximum force	EN 12317-1	N/50mm	Selvedge 850	±20%	
				End joint 600		
Flexibility at low temperature	New product	EN 1109	°C	-25	MLV	
	After ageing to EN 1296	EN 1297 / EN 1296		-15	+15	
Flow resistance at elevated temperature		EN 1110	°C	100	MLV	

Resistance to impact		EN 12691	mm	900	MLV
Resistance to static loading		EN 12730 (A)	kg	15	MLV
Dimensional stability	Longitudinal	EN 1107-1 (A)	%	±0.3	MLV
	Cross direction				
Watertightness (A)		EN 1928	kPa	60	MLV
External fire performance		EN 13501-5	Class	F Roof	NPD
Reaction to fire		EN 13501-1	Class	E	Pass

NA=not applicable due to use of product.

NPD=No performance determined.

MLV=Manufacturer limiting value.

MDV=Manufacturer declared value.

The manufacturer reserves the right to modify, at any time, the characteristics of this product.

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