

Technical Data Sheet

FORCE LINE 4.0

1. Description	Force Line 4.0 is a self-protected, polyester reinforced elastomeric bitumen waterproofing membrane, with a surface finish of coloured mineral chippings. The minimum selvedge width is 6cm.
2. Use	Capsheet in a single or multi-layer roof waterproofing system.
3. Application method	Fully bonded with fully sealed joints using torch-on technique to form continuous layer.
4. Storage	Rolls to be stored upright and away from heat.
5. Composition	(Indicative).

Reinforcement (g/m²)	Stabilised polyester	150
Binder (g/m²)	SBS Elastomer	3,200
Surface finish (g/m²)	Mineral slates	1,000
Under surface finish (g/m²)	Thermofusible film	10

Characteristics		Standards (BS)	Units	Value	Tolerance		
					Min	Max	
Dimensions	Length	EN 1848-1	m	8	-1%		
	Width		m	1	-1%		
	Straightness		-	Pass			
	Nominal roll weight		kg	40			
	Thickness (on finished product)	EN 1849-1	mm	3.80	3.60	4.00	
Visible defects	New product	EN 1850-1	-	None			
	After ageing to EN 1297		-	NA			
Adhesion of granules		EN 12039	%	15	0	30	
Resistance to tearing (nail shank)	Longitudinal	EN 12310-1	N	NA	-	-	
	Cross direction			NA	-	-	
Tensile properties: maximum tensile force	Longitudinal	EN 12311-1	N/50mm	450	350	500	
	Cross direction			350	250	300	
Tensile properties: elongation	Longitudinal	EN 12311-1	%	30	10	30	
	Cross direction			30	10	40	
Peel resistance of joint	Maximum force	EN 12316-1	N/50mm	Selvage	NA	-	-
				End joint	NA	-	-
	Average force			Selvage	NA	-	-
				End joint	NA	-	-
Shear resistance of joint	Maximum force	EN 12317-1	N/50mm	Selvage	270	250	290
				End joint	450	350	500
Flexibility at low temperature	Surface	EN 1109	°C	-10	≤		
	Under surface			-10	≤		
Flow resistance at elevated temperature	New product	EN 1110	°C	100	≥		
	After ageing to EN 1296			100	90	110	
Resistance to impact		EN 12691	mm	600	≥		
Resistance to static loading		EN 12730 (A)	kg	10	≥		
Dimensional stability		EN 1107-1	%	0.3	≤		
Form stability under cyclic temperature change		EN 1108	%	NA			

Characteristics		Standards (BS)	Units	Value	Tolerance	
					Min	Max
Water vapour transmission properties	New product	EN 1931	-	μ=20000		
	After ageing to EN 1296		-	NA		
Watertightness	New product	EN 1928	-	Pass	at 10kPa	
	After ageing to EN 1296		-	NA		
Watertightness after stretching at low temperature		EN 13897	%	NA		
Reaction to fire		EN 13501-1	-	NPD		
Resistance to root penetration		EN 13948	-	NA		

NA=Not applicable due to use of product.

NPD=No Performance Determined.

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