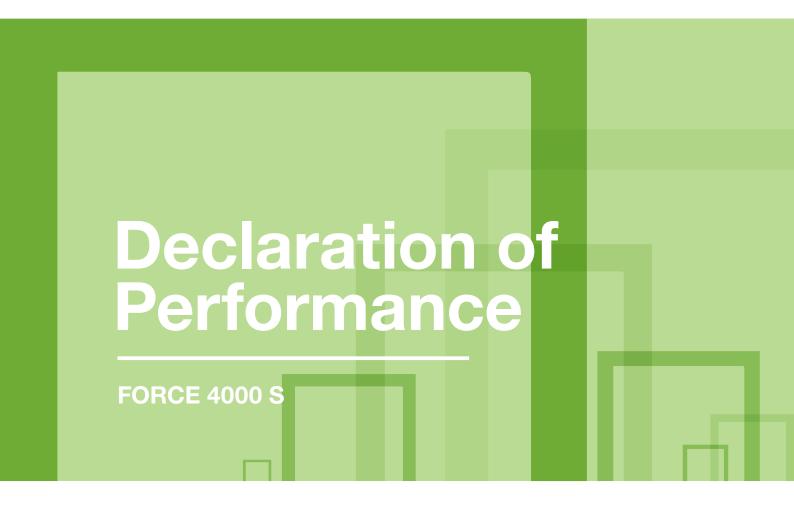


Bitumen Waterproofing



		conformity of the factory production control n° 0679 - CPR - 0128.
	harmonised standard:	The CSTB, notify body n° 0679 has performed under system 2+ the initial inspection of factory production control the continuous surveillance, assessment and evaluation of factory production control and issued the certificate of
6a.	Product covered by the	EN 13707
5.	System of assessment and verification of constancy of performance of the product	System 2+
4.	Authorised representative	N/A
3.	Manufacturer	AXTER SAS, 6 rue Laferrière, 75009 PARIS, France www.axter.co.uk/downloads
2.	Intended use	Reinforced bitumen sheets for roof waterproofing
1.	Identification code	FORCE 4000 S

7. **Declared performance**

Essential characteristi	Performance				Harmonised technical		
				Tolerance		Units	specification
				Min	Max		
Resistance to	Longitudinal		NA	-	-	N	
tearing (nail shank)	Cross direction		NA	-	-		
Tensile properties:	Longitudinal		600	500	900	N/50 mm	
force	Cross direction		600	500	750		
Tensile properties:	Longitudinal		35	25	55	%	EN 13707:2014
elongation	Cross direction		35	25	60	70	
	Maximum force	Selvedge	NA	-	-	N/50mm	
Peel resistance	Maximum force	End joint	NA	-	-		
of joint	Average force	Selvedge	NA	-	-		
		End joint	NA	-	-		
Shear resistance	Maximum force	Selvedge	600	500	750	N/50mm	
of joint		End joint	600	500	900		
Flexibility at low tempor	-16	≤		°C			
Durability EN 1296	rability EN 1296 Flow resistance at elevated temperature		100	90	110	°C	
Durability EN 1297 Visible defects			NA				
Resistance to impact	NA	≥		mm			
Resistance to static lo	NA	≥		kg			
Watertightness under	Conform			-			
Resistance to root per	NA			-			
Resistance to external	FRoof (Note 1)			-			
Reaction to fire	NPD			-			
Dangerous substance	Note 2 and 3			-			

NA: not applicable due to use of product. NPD: No Performance Determined

Note 1: As the resistance to external fire exposure of roof depends on the complete system, no performance can be declared for the product alone.

Note 2: This product does not contain asbestos or tar constituents

Note 3: In the absence of European harmonized test methods, verification and declaration on release/content has to be done taking into account national provisions in the place of use.

The performances of the product identified above are in conformity with the declared performances. In accordance with Regulation (UE)n°305/2011, this declaration of performance is issued under the sole responsibility of the manufacturer identified

Signed for and on behalf of the manufacturer by: Peter Fleischmann (Managing Director) Paris 15/13/202